

Operator panel Operation procedure

Model: SMT 050Q-SS

STEP 1: Confirm that circuit breaker (2CB) is switched ON and CONTROL POWER pilot light (1PL) is lit.

- If not, check phase monitor relay (PMR) and emergency stop (ES) button.
- If INCORRECT PHASE pilot light (4PL) is lit, check PMR for phase rotation and voltage setting.

STEP 2: Turn VFD/OFF/BYPASS switch (1SW) to require blower operating mode.

- VFD RUNNING pilot light (2PL) lit if blower is started using VFD.
- BYPASS RUNNING pilot light (5PL) lit if blower is started using bypass starter.
- Check blower circuit breaker overload (1OL) or VFD status if BLOWER TRIP pilot light (3PL) is lit.

STEP 3: Set blower running speed using SPD ADJ POT (potentiometer)

It is the customer's responsibility to always follow the written operating instructions of the unit and maintain safe work practices.